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LABORATORY OF MATERIAL
 ENGINEERING AND ENVIRONMENT



AB 910

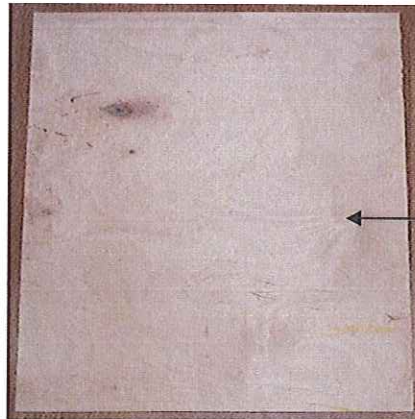
TEST REPORT No. 687/DLS/2020

Testing the migration of certain elements from the sample of birch plywood
 manufactured by Paged Pisz Sp. z o.o., delivered for testing by PAGED
 LabTech Sp. z o.o

Orderer: PAGED LabTech Sp. z o.o.
 Kwiatowa 1
 12-200 Pisz, Poland

Project UP/DLS-27796/OR
 No.:

Name of tested object:	Sample of birch plywood (12 mm) manufactured by Paged Pisz Sp. z o.o.
Orderer markings:	
Number of sample, according to the R-DLS/7:	687/20/P1



687/20/P1

Date of delivery of the object for testing: 16.12.2020
 Date of beginning / completion of tests: 17.12.2020 / 30.12.2020
 Place of testing: Laboratory of Material Engineering and Environment

Sample number	Statement of conformity/non-conformity with the requirements	
PN-EN 71-3:2019-07 Standard: "Safety of toys. Migration of certain elements"		
687/20/P1	Limit values of elements migration: Category III: $Al \leq 70\,000\text{ mg/kg}$ ($Al \leq 28\,130\text{ mg/kg}^*$), $Sb \leq 560\text{ mg/kg}$, $As \leq 47\text{ mg/kg}$, $Ba \leq 18\,750\text{ mg/kg}$, $B \leq 15\,000\text{ mg/kg}$, $Cd \leq 17\text{ mg/kg}$, $Cr(III) \leq 460\text{ mg/kg}^{**}$, $Cr(VI) \leq 0.053\text{ mg/kg}$, $Co \leq 130\text{ mg/kg}$, $Cu \leq 7\,700\text{ mg/kg}$, $Pb \leq 23\text{ mg/kg}$, $Mn \leq 15\,000\text{ mg/kg}$, $Hg \leq 94\text{ mg/kg}$, $Ni \leq 930\text{ mg/kg}$, $Se \leq 460\text{ mg/kg}$, $Sr \leq 56\,000\text{ mg/kg}$, $Sn \leq 180\,000\text{ mg/kg}$, $Zn \leq 46\,000\text{ mg/kg}$ Organic tin: $\leq 12\text{ mg/kg}^{\dagger}$	+

symbol: "+"- sample meets the requirements, "+ conditionally"- sample meets the requirements conditionally,
 "-"- sample does not meet the requirements, "- conditionally"- sample does not meet the requirements conditionally,

NOTE: Statement of test results conformity with the requirements is based on a confidence level of 95% for the expanded uncertainty of measurement results on which the decision of conformity is based.

* - The limit is obligatory from 20/05/2021

** - Migration of Cr (III) was assessed according to PN-EN 71-3: 2019-07 Standard basing on migration of total chromium, Cr_{total}

[†] - Migration of organic tin compounds was assessed according to PN-EN 71-3: 2019-07 Standard, basing on migration of total tin, Sn_{total}

Leader of testing team:

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Approved byKierownik Laboratorium
Inżynierii Materiałowej i Środowiska

Gliwice, 30.12.2020


/signature and stamp
dr hab. inż. Beata Gorbiszewicz-Bylina
Profesor ITG KOMAG

TEST REPORT INCLUDES ONLY THE RESULTS, WHICH ARE RELATED TO THE TESTED OBJECT DELIVERED BY THE ORDERER
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Description of the samples

Birch plywood material sample manufactured by Paged Pisz Sp. z o.o., was taken and delivered for testing by the Orderer: PAGED LabTech Sp. z o.o., Kwiatowa 1, 12-200 Pisz, Poland.

Scope and methods of testing

Item	Tested parameters	Testing method	Testing procedure and Standard
1.	Migration: Al, Sb, As, Ba, B, Cd, Cr _{total} , Co, Cu, Pb, Mn, Hg, Ni, Se, Sr, Sn _{total} , Zn	The inductively coupled plasma mass spectrometry (ICP-MS) method	PB-DLS/31, 22 nd edition; 2020 PB-DLS/32, 25 th edition; 2020 PN-EN 71-3:2019-07 Standard
	Migration: Cr (VI)	High-performance liquid chromatography with inductively coupled plasma mass spectrometry (HPLC-ICP-MS) method	

Test Results

Item	Sample number	Migration of certain elements [mg/kg]									
		Category III:									
1.	687/20/P1	Al	U	Sb	U	As	U	Ba	U	B	U
		< 15 000	-	< 200	-	< 20	-	< 10 000	-	< 9 000	-
		Cd	U	Cr _{total}	U	Co	U	Cu	U	Zn	U
		< 9,0	-	0.328	±0.034	< 60	-	< 3 000	-	< 20 000	-
		Pb	U	Mn	U	Hg	U	Ni	U	Se	U
		< 10	-	< 7 000	-	< 40	-	< 400	-	< 100	-
		Sr	U	Sn _{total}	U	Cr (VI)	U				
< 20 000	-	< 6.0	-	< 0.030	-						

symbol:

"U" in uncertainty "U" column – there is no uncertainty value as the test result is below/above bottom/upper limit of the measuring range

Note: measurements uncertainty U is an expanded uncertainty at confidence level 95% and coverage factor k = 2, according to the PO-DLS/07 general procedure.

The results and their uncertainty refer only to the tested sample and not to the product batch/substance/material the sample was taken from.

Rules for taking decisions on compliance/ not compliance with the requirements

According to ISO/IEC Guide 98-4:2012 "Uncertainty of measurement. Part 4: Role of measurement uncertainty in conformity assessment" and ILAC-G8:09/2019 guidelines: "Guidelines on Decision Rules and Statements of Conformity":

- COMPLIANCE WITH THE REQUIREMENTS** is stated when the measurement result/test result plus/minus expanded uncertainty at confidence level 95% and coverage factor k = 2, is within the acceptance interval defined in regulations / standards by the accepted value/values. Risk of wrong acceptance is below 2.5%.
- CONDITIONAL COMPLIANCE WITH THE REQUIREMENTS** is stated when the measurement result/test result is within the acceptance interval defined in regulations / standards by the accepted value/values and expanded uncertainty at confidence level 95% and coverage factor k = 2 exceeds this interval. Risk of wrong acceptance is up to 50%.
- NON-COMPLIANCE WITH THE REQUIREMENTS** is stated when the measurement result/test result plus/minus expanded uncertainty at confidence level 95% and coverage factor k = 2, is within the acceptance interval defined in regulations / standards by the accepted value/values. Risk of wrong rejection is below 2.5%.

CONDITIONAL NON-COMPLIANCE WITH THE REQUIREMENTS is stated when the measurement result/test result is beyond the acceptance interval defined in regulations / standards by the accepted value/values and the expanded uncertainty at confidence level 95% and coverage factor k = 2 is within this interval. Risk of wrong rejection is up to 50%

Number of copies – 2

PAGED LabTech Sp. z o.o. x 1

KOMAG x 1

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